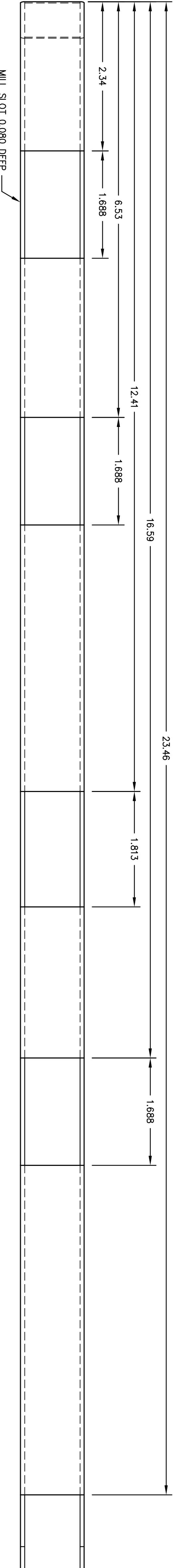


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REV. 0

INITIAL ISSUE – CREATED FROM 78634, REV. 1; WELD ADDED TO GUIDE TUBE

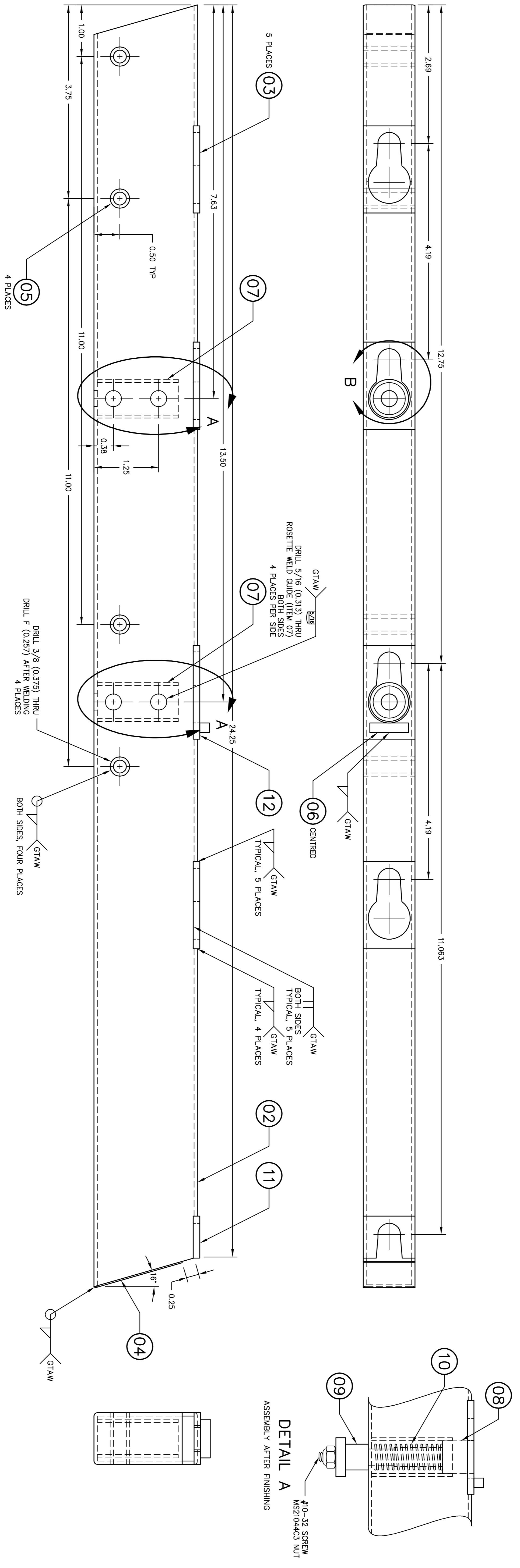
INITIAL DATE



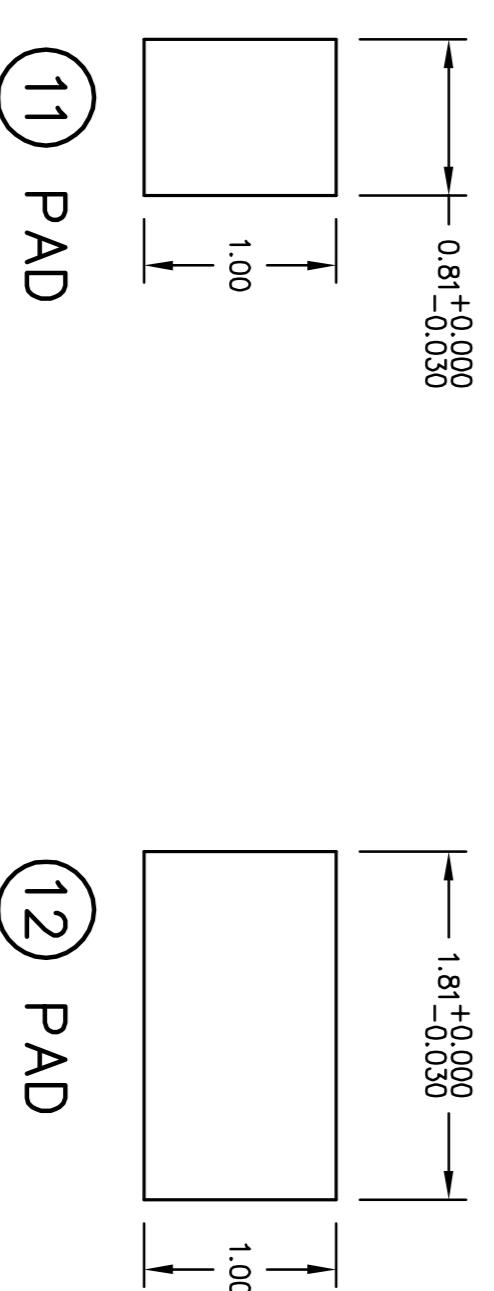
TOP VIEW PRIOR TO WELDING

DETAIL B

TYPICAL, ALL KEYWAYS



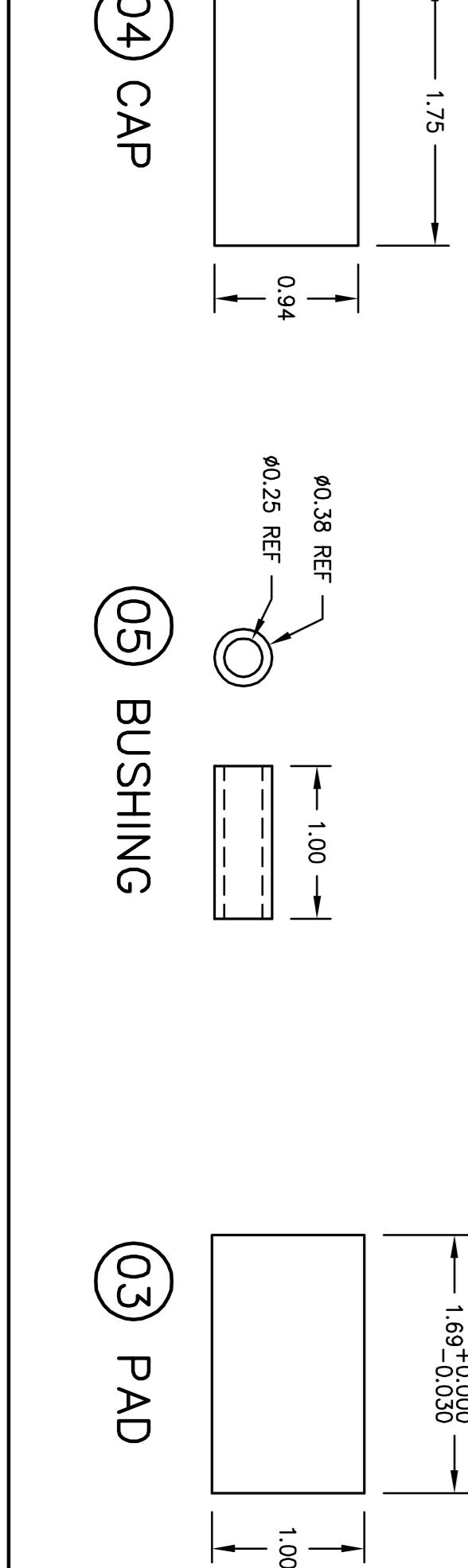
01 78635-01-00 BEAM ASSEMBLY



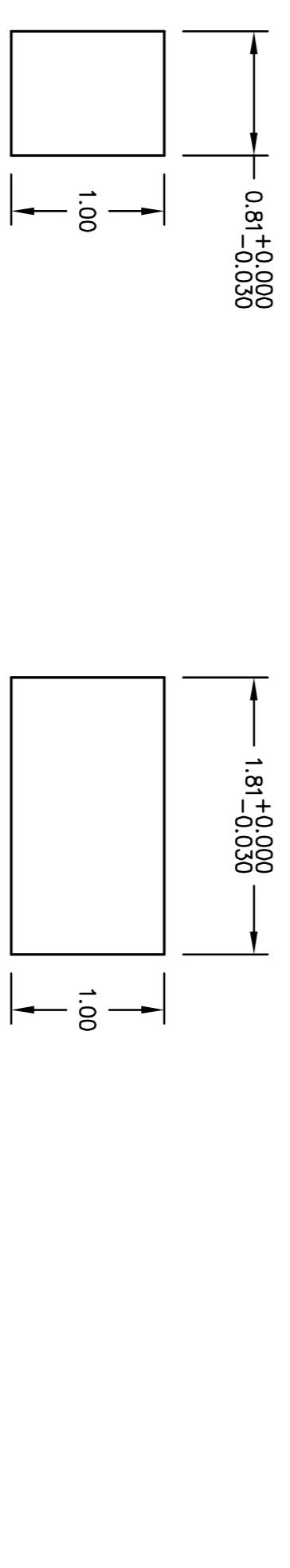
11 PAD



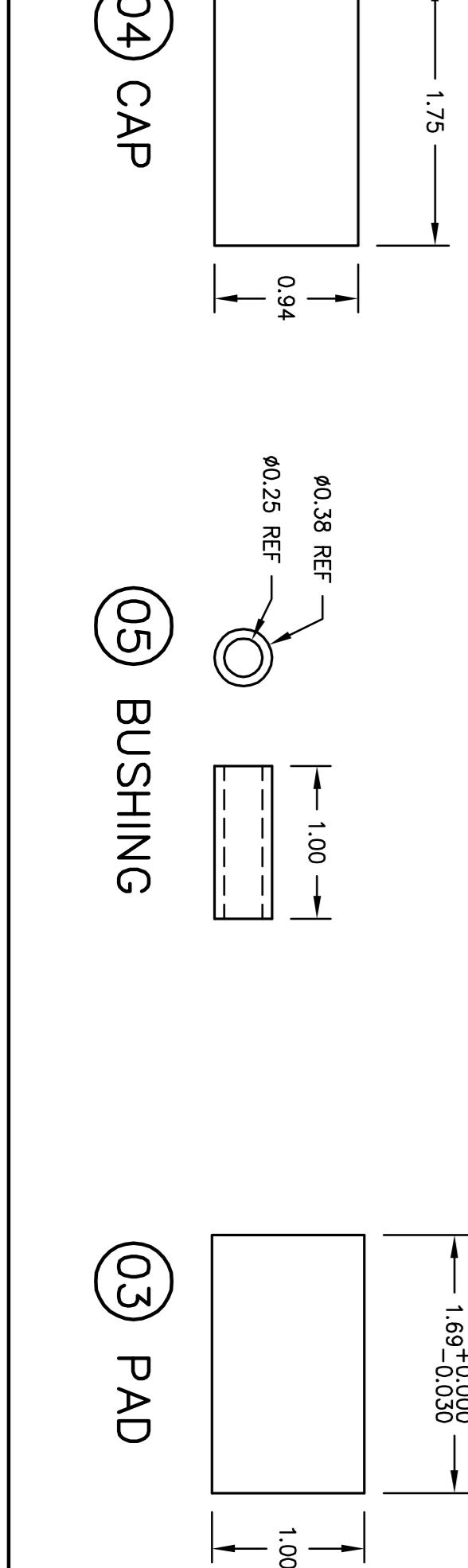
12 PAD



04 CAP



05 BUSHING



03 PAD

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AWS2685C. WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
3. FINISH: ALL STEEL PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED PRIOR TO ASSEMBLY. ALTERNATE: ALL STEEL PARTS TO BE THOROUGHLY DEGREASED, PRIMED AND PAINTED PRIOR TO ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
LIST OF MATERIALS						

AERO DESIGN LTD.  
9888A MALLASPINA ROAD  
POWELL RIVER, BC, CANADA, V0A 0G3  
TEL: 604-483-2376  
www.aerodesign.ca

DRAWN: JEFF CLARKE 06 SEPT 2016  
CHECKED: JASON REEVE 06 SEPT 2016

APPROVALS DATE

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POWELL RIVER, BC, CANADA, V0A 0G3  
TEL: 604-483-2376  
www.aerodesign.ca

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ON  
DECIMALS  
ANGLES

SCALE 1 : 1 DWG. SIZE (DWG. NO.)  
SHEET 1 OF 1 A1 78635 REV. 0